

SELECTION & SPECIFICATION DATA

Type	Type Polyamide Epoxy
Description	Novocoat SP2000WHB is a high build epoxy lining that forms a tight bond, even to damp and marginally prepared surfaces including tightly adhered rust. It protects steel and concrete chemical containment structures against organic acids, alkalis and salts.
Features	<ul style="list-style-type: none"> • 100% solids, no VOCs • Excellent immersion resistance • Long-term wear protection • 30+ mils in a single coat • Meets AWWA 210 performance requirements
Uses	<ul style="list-style-type: none"> • Tank linings • Secondary containment • Multipurpose epoxy
Color	Light gray
Finish	Gloss
Dry Film Thickness (DFT)	25 - 40 mils per coat
Solids Content	99 - 100% by volume

SUBSTRATES & SURFACE PREPARATION

All	Substrate must be clean, dry and free of contaminants.
Steel	<p>Immersion: SSPC-SP 10/NACE 2 Near White Metal Blast with angular profile of 2.5 - 3.5 mils.</p> <p>Non-immersion: SSPC-SP 6/NACE 3 Commercial Blast with angular profile of 1.5 - 3.0 mils, SSPC-SP 2 Hand Tool or SSPC-SP 3 Power Tool Cleaning are suitable for mild environments.</p> <p>Self-priming on steel.</p>
Concrete or Concrete Masonry Units (CMU)	Concrete must be cured 28 days at 75°F (24°C) and 50% relative humidity or equivalent. Prepare surfaces in accordance with SSPC-SP 13/NACE 6. Required surface profile is CSP 3-5. Voids in concrete surfaces may require filling. Mortar joints should be cured a minimum of 15 days. Prime with Novocoat SC1100 Primer/Sealer.
Previously Painted Surfaces	Consult with ErgonArmor Technical Service.

MIXING & THINNING

Ratio	3A:1B by volume for plural spray
Mixing	For single leg spray, brush or roller, do not mix partial kits. Power mix parts A and B separately then combine and power mix.
Thinning	<p>Spray: Up to 6.5 oz/gal (5%) with Novocoat TH1710 Thinner</p> <p>Brush: Up to 16 oz/gal (12%) with Novocoat TH1710 Thinner</p> <p>Roller: Up to 16 oz/gal (12%) with Novocoat TH1710 Thinner</p>
Pot Life	<p>30 minutes at 77°F (25°C)</p> <p>15 minutes at 92°F (33°C)</p> <p>Pot life is shorter at higher temperatures. A larger volume of mixed material will have a shorter pot life than a smaller volume.</p>

APPLICATION GUIDELINES

Cleanup	MEK or Acetone
Spray Application	<p>The following spray equipment has been found suitable and is available from manufacturers such as Binks, Graco and Wiwa.</p> <p>Guns: Graco XHF or Wiwa 500F.</p>
Airless Spray Plural Component	<p>Tip Size: 0.023 - 0.029 reversible type</p> <p>Part A Fluid Line: 1/2-inch ID</p> <p>Part B Fluid Line: 3/8-inch ID</p> <p>Spray Line :1/2-inch ID</p> <p>Whip: 3/8-inch ID</p> <p>Whip Length: 10 feet</p> <p>Pump Size: 60:1 or greater</p> <p>Output Pressure: 3,360 psi to 6,500 psi, filter removed</p> <p>Static Mixer: 2 x 1/2-inch ID x 12-inch (24-inches total length) behind mixing valve</p> <p>Part A Temperature: 130°F - 135°F (54°C - 57°C)</p> <p>Part B Temperature: 90°F - 95°F (32°C - 35°C)</p>
Airless Spray Single Leg or Hot Pot	<p>Pump Size: 60:1 or greater</p> <p>Output Pressure: 5,500 psi to 6,500 psi, filter removed</p> <p>Hose Length: 100 ft x 3/8-inch ID</p> <p>Whip Length: 10 ft x 1/4-inch ID</p> <p>Part A Temperature: 75°F - 85°F (24°C - 29°C)</p> <p>Part B Temperature: 75°F - 85°F (24°C - 29°C)</p> <p>Part A resin and Part B hardener should be heated individually to before mixing so product will atomize properly in delivering paint to the substrate.</p>
Brush	Medium bristle brush
Roller	Short-nap synthetic roller cover with phenolic core

CURE SCHEDULE & RECOAT WINDOW

TEMPERATURE	MINIMUM RECOAT	MAXIMUM RECOAT	RETURN TO SERVICE (HYDROCARBON IMMERSION)
50°F (10°C)	8 hours	14 days	7 days
77°F (25°C)	3 hours	14 days	72 hours
140°F (60°C)	30 minutes	1 hour	4 hours

Return-to-service will vary with chemical exposure. Consult ErgonArmor Technical Service for guidance.

PACKAGING, ESTIMATING & HANDLING

ITEM#	PRODUCT	PACKAGING
M-EL2510-20GLKT-01	Novocoat SP2000WHB Kit -Part A Resin, White -Part B Hardener, Black	5 gal (19 L) 64 lbs (29 kg) 42 lbs (19 kg)
M-EL2510-200GLKT-1	Novocoat SP2000WHB Kit -Part A Resin, White -Part B Hardener, Black	50 gal (189 L) 640 lbs (290 kg) 420 lbs (191 kg)
M-SP2510-250GKT-1	Novocoat SP2000WHB Touch-up Kit Includes Tools, Light Gray	8.8 oz (250 g)

Theoretical Coverage

106 square feet per gallon at 15 mils
40 square feet per gallon at 40 mils
Allow for loss in mixing and application.

Storage & Shelf Life

Maintain products in original packaging and sealed until ready for use. Estimated shelf life is 12 months when stored in a dry area at 70°F (21°C). Actual shelf life may vary with storage conditions. Do not store below 40°F (4°C) or above 110°F (43°C).

If there is any question with respect to the quality of the components, check reactivity prior to use. For assistance consult with ErgonArmor.

SAFETY

Safety

Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.

Ventilation

Provide thorough air circulation during and after application until the material has cured when used in enclosed areas.

TYPICAL PHYSICAL PROPERTIES

PROPERTY	SYSTEM	VALUE
Dry adhesion ASTM D4541	Blasted steel 1 coat	>2,500 psi
Dry adhesion ASTM D4541	Scuffed FBE 1 coat	>2,000 psi
Wet adhesion ASTM D4541 5 days 158°F (70°C) water	Blasted steel 1 coat	>2,500 psi
Abrasion ASTM D4060 1000 cycles, CS17 wheel 1000 gm load	Blasted steel 1 coat	80 mg loss 770 cycles per mil
Compressive strength ASTM C109	Blasted steel 1 coat	10,000 - 13,000 psi
Hardness ASTM D2240	Blasted steel 1 coat	83 - 90 Shore D
Meets the performance requirements of AWWA C210		

SERVICE TEMPERATURE

SERVICE	MAXIMUM TEMPERATURE
Dry, continuous	220°F (104°C)
Dry, intermittent	250°F (121°C)
Under insulation	175°F (79°C)

Temperature limitations will vary with chemical exposure. Consult ErgonArmor Technical Service for guidance.

Discoloration and loss of gloss occur above 200°F (93°C) but do not affect performance.

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